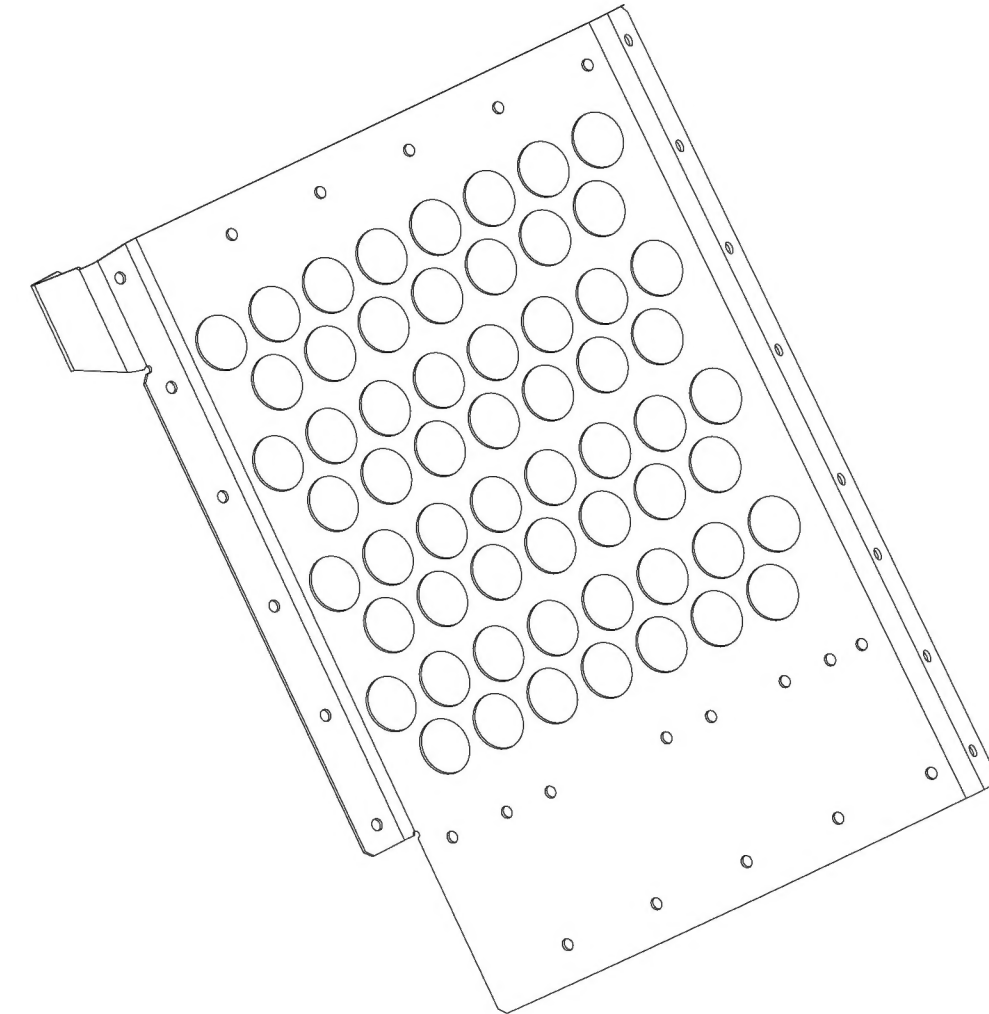
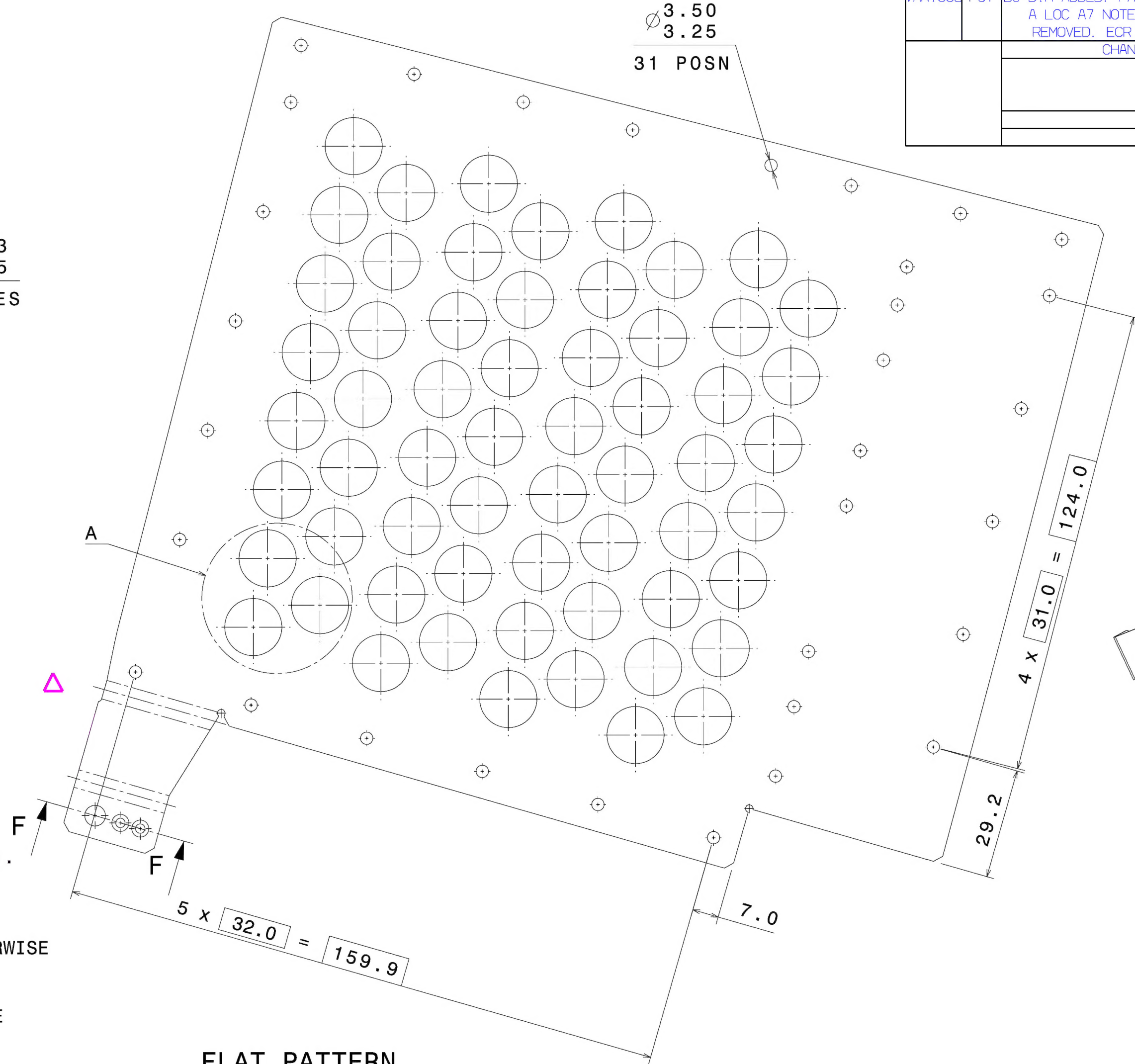


NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.
8. TO BE FORMED ON ASSEMBLY.



PART MARK
TO QD5016

BURR SIDE - THIS FACE

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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	DECIMALS	ANGLES			DRAWN BY	S D CLARKE	26 SEP 2014			
		X. ± 1.0	± 0.5 DEG	APPLICATION		DRG CHCK	T CLARK	26 SEP 2014	TITLE	
		.X ± 0.5		NEXT ASSY		PROJ ENGR			PLATE OUTLET	
		.XX ± 0.25		USED ON		MFG ENGR			SIZE	
		.XXX ± -		QD05043		TECH APRL			A2.	
		SURFACE FINISH	3.2/			DSGN APRL	E C BULA	26 SEP 2014	CAGE CODE	
		DO NOT SCALE DRAWING				DSGN APRL			U0088	
						CONTRACT NO			DRG NO	
									QB21896	
									ISS	
									P3Y	
									SHEET A OF B	
									SCALE 1:1	
									WEIGHT	
									CAD LOCATION	
									UKEH_CATDRW-133193	

